

Declaration of Performance (DoP): ISB.01.01

Stainless steel for construction purposes EU-regulation: 305/2011

Isbergues site / 1.4307 / Cold-rolled

1. Product-type: 1.4307

2.

Construction product: Cold-rolled stainless steel coils, sheets according to EN 10088-4: 2009

3.

Intended use: products for internal and external use for construction purposes, building constructions or civil engineering

4. Manufacturer:

APERAM ISBERGUES RUE ROGER SALENGRO 62330 ISBERGUES FRANCE

Tel: +33 (0)3 21 63 28 71 E-mail: dominique.pollet@aperam.com Website : http://www.aperam.com/europe/news-publications/documentation/certifications/approvals

5.

Authorised representative: Not applicable

6.

System of assessment and verification of constancy of performance: System 2+

7.

Case of the declaration of performance concerning a construction product by a harmonized standard: TÜV SÜD Industrie Service GmbH, Nr. 0036, has performed the initial inspection of the factory and factory production control and monitoring, review and approval of the factory production control according to system 2+ and issued a conformity certificate of production control: Aperam Isbergues: "0036 - CPR - M - 041 - 2011"

8.

Case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued: Not applicable

9. Declared performance:

Essential characteristics	Performance for 1.4307				Harmonised technical specification	
	Finish					
Tolerances on dimensions and shape	cold rolled	EN ISO 9445-2				
		Nominal thickness (mm)	Values for 1.4307			
			min (trans)	min (long)	max	
Yield strength (Rp0,2%)	cold rolled	0,8 ≤ th ≤ 4,1	220 MPa			EN 10088-4: 2009
Yield strength (Rp1%)	cold rolled	0,8 ≤ th ≤ 4,1	250 MPa			EN 10088-4: 2009
Tensile strength	cold rolled	0,8 ≤ th ≤ 4,1	520 MPa		700 MPa	EN 10088-4: 2009
Elongation	cold rolled	0,8 ≤ th ≤ 4,1	45%			EN 10088-4: 2009
Impact strength	cold rolled		NPD	NPD		EN 10088-4: 2009

Essential characteristics	Performance for 1.4307		Harmonised technical specification	
Weldability	cold rolled	chemical composition	EN 10088-4: 2009	
Durability	cold rolled	chemical composition	EN 10088-4: 2009	
Formability at room temperature	cold rolled	see elongation	EN 10088-4: 2009	
		Values (% mass) for 1.4307		
Chemical composition	cold rolled	$C \le 0,030$ Si $\le 1,00$ Mn $\le 2,00$ P $\le 0,045$ S $\le 0,015$ N $\le 0,10$ Cr: 17,5 - 19,5 Ni: 8,0 - 10,5	EN 10088-4: 2009 EN 10088-4: 2009	
Regulated substance	cold rolled	NPD	EN 10088-4: 2009	

10.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by Marc Thomas - Head of Customer Service Isbergues, 02/01/2014

M. THOMAS

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Declaration of Performance (DoP): ISB.02.01

Stainless steel for construction purposes EU-regulation: 305/2011

Isbergues site / 1.4301 / Cold-rolled

1. Product-type: 1.4301

2.

Construction product: Cold-rolled stainless steel coils, sheets according to EN 10088-4: 2009

3.

Intended use: products for internal and external use for construction purposes, building constructions or civil engineering

4. Manufacturer:

APERAM ISBERGUES RUE ROGER SALENGRO 62330 ISBERGUES FRANCE

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5.

Authorised representative: Not applicable

6.

System of assessment and verification of constancy of performance: System 2+

7.

Case of the declaration of performance concerning a construction product by a harmonized standard: TÜV SÜD Industrie Service GmbH, Nr. 0036, has performed the initial inspection of the factory and factory production control and monitoring, review and approval of the factory production control according to system 2+ and issued a conformity certificate of production control: Aperam Isbergues: "0036 - CPR - M - 041 - 2011"

8.

Case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued: Not applicable

9. Declared performance:

Essential characteristics	Performance for 1.4301				Harmonised technical specification	
	Finish					
Tolerances on dimensions and shape	cold rolled	EN ISO 9445-2				
		Nominal thickness (mm)	Values for 1.4301			
		. ,	min (trans)	min (long)	max	
Yield strength (Rp 0,2%)	cold rolled	0,8 ≤ th ≤ 4,1	230 MPa			EN 10088-4: 2009
Yield strength (Rp1%)	cold rolled	0,8 ≤ th ≤ 4,1	260 MPa			EN 10088-4: 2009
Tensile strength	cold rolled	0,8 ≤ th ≤ 4,1	540 MPa		750 MPa	EN 10088-4: 2009
Elongation	cold rolled	0,8 ≤ th ≤ 4,1	45%			EN 10088-4: 2009
Impact strength	cold rolled		NPD	NPD		EN 10088-4: 2009

Essential characteristics	Performance for 1.4301		Harmonised technical specification
Weldability	cold rolled	chemical composition	EN 10088-4: 2009
Durability	cold rolled	chemical composition	EN 10088-4: 2009
Formability at room temperature	cold rolled	see elongation	EN 10088-4: 2009
		Values (% mass) for 1.4301	
Chemical composition	cold rolled	$C \le 0.07$ Si ≤ 1.00 Mn ≤ 2.00 P ≤ 0.045 S ≤ 0.015 N ≤ 0.10 Cr: 17.5 - 19.5 Ni: 8.0 - 10.5	EN 10088-4: 2009 EN 10088-4: 2009
Regulated substance	cold rolled	NPD	EN 10088-4: 2009

10.

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by Marc Thomas - Head of Customer Service Isbergues, 02/01/2014

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